

UNF



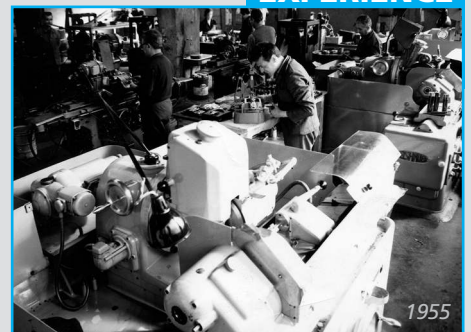
UNF

Costruiamo utensili per filettare dal 1947

We have been manufacturing threading tools since 1947

Nous Fabriquons des outils pour Tarauder depuis 1947

EXPERIENCE

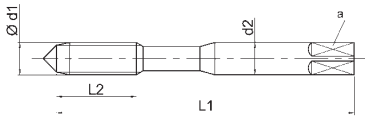


1955

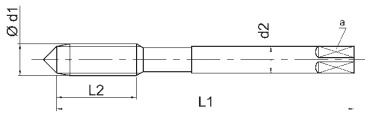
N **USO GENERALE**
General purpose - Usage Général

MASCHI A MACCHINA
MACHINE TAPS - TARAUDS MACHINE

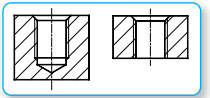
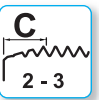
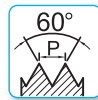
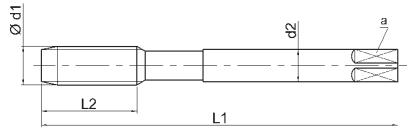
DIN 371



DIN 374



DIN 374



LINE



LINE



Profond. di filettatura - Thread depth - Profond. de filetage

1,5xD

1,5xD

Materiale - Material - Matériau

HSSE

HSSE

Tolleranza - Tolerance - Tolérance

2B

2B

Trattamento superficiale - Surface treatment - Revêtement

BR

TiN

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1.1 1.2 1.3 1.4 3.4

1.1 1.2 1.3 1.4 3.4

4.2 4.3 5.2 5.3

4.2 4.3 5.2 5.3

8.2

8.2

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	6	40	3,505	56	11	4	3	3	2,95
◀	8	36	4,166	63	13	4,5	3,4	3	3,5
◀	10	32	4,826	70	13	6	4,9	3	4,1
◀	12	28	5,486	80	16	6	4,9	3	4,6
◀	1/4	28	6,350	80	16	7	5,5	3	5,5

CODICE - CODE	
E20UNF...	E20UNF...T
•	○
•	○
•	○
○	○
•	○

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	1/4	28	6,350	80	16	4,5	3,4	3	5,5
◀	5/16	24	7,938	90	18	6	4,9	3	6,9
◀	3/8	24	9,525	90	15	7	5,5	3	8,5
	7/16	20	11,113	100	20	8	6,2	3	9,9
	1/2	20	12,700	100	20	9	7	3	11,5
	9/16	18	14,288	100	22	11	9	4	12,9
	5/8	18	15,875	100	22	12	9	4	14,5
	3/4	16	19,050	110	25	14	11	4	17,5
	7/8	14	22,225	125	25	18	14,5	4	20,4
	1"	12	25,400	140	28	18	14,5	4	23,25
	1" 1/8	12	28,575	150	28	22	18	4	26,5
	1" 1/4	12	31,750	150	28	22	18	5	29,5
	1" 3/8	12	34,925	170	30	28	22	5	32,75
	1" 1/2	12	38,100	170	30	28	22	6	36

CODICE - CODE	
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•	○
•	○
•	○
•	○
○	○
•	○
•	○
○	○
•	○
○	○
•	○

Confezione / Box / Colis:
6 - 7/16: 10 pezzi / pcs
1/2 - 9/16: 5 pezzi / pcs
>9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix
• Standard

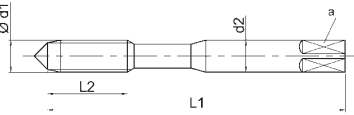
82 82
○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
Only on request / Sur demande

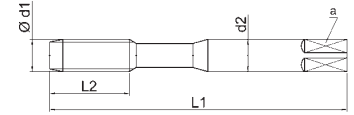
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

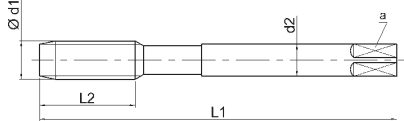
DIN 371



DIN 374



DIN 374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Al Si>10%,
Ottone / Brass / Laiton
Bronzo / Bronze / Bronze
truciolo corto / short chip /
coupeaux courts

Numero gruppi materiali
Material's groups number
Nombre de groupes du matériau

3xD	3xD	3xD	3,5xD
HSSE	HSSE	PM3	PM3
2BX	2BX	2BX	2BX
NQ	TiCN	TiAlN	TiAlN
3.1 3.2 3.3 3.4 3.5	3.1 3.2 3.3 3.4 3.5	3.1 3.2 3.3 3.4 3.5	3.1 3.2 3.3 3.4 3.5
4.3 4.4 4.5 4.6 5.3	4.3 4.4 4.5 4.6 5.3	4.4 5.3 5.4	4.4 5.3 5.4
8.2 10.1	8.2 10.1	10.1	10.1

DIN 371	$\varnothing d1$ UNF	P TPI	\varnothing mm	L_1	L_2	d_2 h9	a h12	Z	
6	40	3,505	56	11	4	3	3	2,95	
8	36	4,166	63	13	4,5	3,4	3	3,5	
10	32	4,826	70	13	6	4,9	3	4,1	
12	28	5,486	80	16	6	4,9	3	4,6	
1/4	28	6,350	80	16	7	5,5	3	5,5	
1/4	28	6,350	80	16	7	5,5	4	5,5	
1/4	28	6,350	80	16	7	5,5	4	5,5	

CODICE - CODE			
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*	o	-	-
*	•	-	-
*	o	-	-
*	•	-	-
-	-	o	-
-	-	-	K26UNF...FOR-TX
-	-	-	o

DIN 374	$\varnothing d1$ UNF	P TPI	\varnothing mm	L_1	L_2	d_2 h9	a h12	Z	
1/4	28	6,350	80	16	4,5	3,4	3	5,5	
5/16	24	7,938	90	18	6	4,9	4	6,9	
3/8	24	9,525	90	15	7	5,5	4	8,5	
7/16	20	11,113	100	20	8	6,2	4	9,9	
1/2	20	12,700	100	20	9	7	4	11,5	
9/16	18	14,288	100	22	11	9	4	12,9	
5/8	18	15,875	100	22	12	9	4	14,5	
3/4	16	19,050	110	25	14	11	4	17,5	
7/8	14	22,225	125	25	18	14,5	4	20,4	
1"	12	25,400	140	28	18	14,5	4	23,25	
3/4	16	19,050	110	25	14	11	5	17,5	
7/8	14	22,225	125	25	18	14,5	6	20,4	
1"	12	25,400	140	28	18	14,5	6	23,25	

CODICE - CODE			
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*	•	o	o
*	•	o	o
*	•	o	o
*	•	o	o
*	o	o	o
*	o	o	o
*	o	-	-
*	o	-	-
*	o	-	-
-	-	o	o
-	-	o	o
-	-	o	o

Confezione / Box / Collis:
6 - 7/16: 10 pezzi / pcs
1/2 - 9/16: 5 pezzi / pcs
>9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

• Standard

82

o Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

82

82

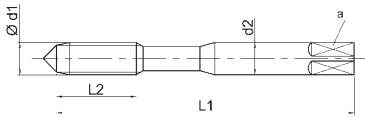
* Solo a richiesta
Only on request / Sur demande

83

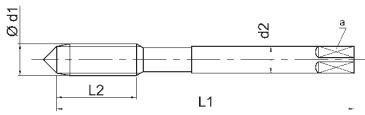
N **USO GENERALE**
 General purpose - Usage Général

MASCHI A MACCHINA
 MACHINE TAPS - TARAUDS MACHINE

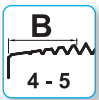
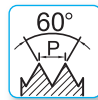
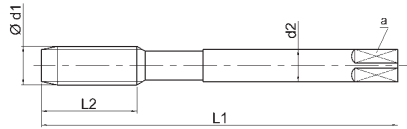
DIN 371



DIN 374



DIN 374



LINE



LINE



LINE



LINE



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

3xD	3xD	3xD	3xD
HSSE	HSSE	HSSE	HSSE
2B	2B	2B	2B
BR	V	TiN	XP
1.1 1.2 1.3 1.4	1.1 1.2 1.3 1.4	1.1 1.2 1.3 1.4	1.1 1.2 1.3 1.4
4.1 4.2	4.1 4.2	3.3 3.4	2.1 2.2 3.3 3.4
5.1 5.2	5.1 5.2	4.1 4.2 4.3	4.2 4.3
	6.1 7.1	5.1 5.2	5.2

Numero gruppi materiali
 Material's groups number
 Nombre de groupes du matériau

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	Icon
◀	6	40	3,505	56	11	4	3	3	2,95
◀	8	36	4,166	63	13	4,5	3,4	3	3,5
◀	10	32	4,826	70	13	6	4,9	3	4,1
◀	12	28	5,486	80	16	6	4,9	3	4,6
◀	1/4	28	6,350	80	16	7	5,5	3	5,5

CODICE - CODE			
E24UNF...	E24UNF...V	E24UNF...T	E24UNF...XP
•	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○

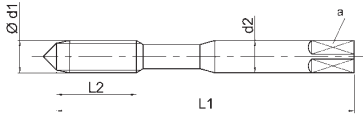
DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	Icon
◀	1/4	28	6,350	80	16	4,5	3,4	3	5,5
◀	5/16	24	7,938	90	18	6	4,9	3	6,9
◀	3/8	24	9,525	90	15	7	5,5	3	8,5
	7/16	20	11,113	100	20	8	6,2	3	9,9
	1/2	20	12,700	100	20	9	7	3	11,5
	9/16	18	14,288	100	22	11	9	4	12,9
	5/8	18	15,875	100	22	12	9	4	14,5
	3/4	16	19,050	110	25	14	11	4	17,5
	7/8	14	22,225	125	25	18	14,5	4	20,4
	1"	12	25,400	140	28	18	14,5	4	23,25
	1" 1/8	12	28,575	150	28	22	18	4	26,5
	1" 1/4	12	31,750	150	28	22	18	5	29,5
	1" 3/8	12	34,925	170	30	28	22	5	32,75
	1" 1/2	12	38,100	170	30	28	22	6	36

CODICE - CODE			
E25UNF...	E25UNF...V	E25UNF...T	E25UNF...XP
○	○	○	○
•	○	○	○
•	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○

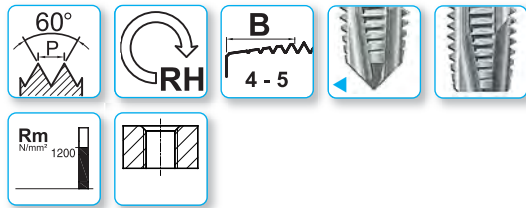
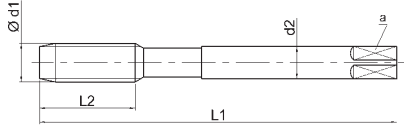
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371



DIN 374



TOP



TOP



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali
Material's groups number
Nombre de groupes du matériau

3xD

3xD

PM3

PM3

2BX

2BX

XP

XP

1.1 1.2 1.3 1.4 1.5

1.1 1.2 1.3 1.4 1.5

2.1 2.2 2.3

2.1 2.2 2.3

3.3 3.4 4.2 4.3

3.3 3.4 4.2 4.3

5.2

5.2

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	4	48	2,845	56	10	3,5	2,7	3	2,4
◀	6	40	3,505	56	11	4	3	3	2,95
◀	8	36	4,166	63	13	4,5	3,4	3	3,5
◀	10	32	4,826	70	13	6	4,9	3	4,1
◀	1/4	28	6,350	80	16	7	5,5	3	5,5

CODICE - CODE	
K24UNF...XP	K24UNF...FORY-XP
○	-
○	-
○	-
○	-
○	○

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	5/16	24	7,938	90	18	6	4,9	3	6,9
	3/8	24	9,525	90	15	7	5,5	3	8,5
	7/16	20	11,113	100	20	8	6,2	3	9,9
	1/2	20	12,700	100	20	9	7	4	11,5
	9/16	18	14,288	100	22	11	9	4	12,9
	5/8	18	15,875	100	22	12	9	4	14,5
	3/4	16	19,050	110	25	14	11	4	17,5
	7/8	14	22,225	125	25	18	14,5	4	20,4
	1"	12	25,400	140	28	18	14,5	4	23,25

CODICE - CODE	
K25UNF...XP	K25UNF...FORY-XP
○	○
○	○
○	○
○	○
○	○
○	○
○	○
○	○

Confezione / Box / Collis:
6 - 7/16: 10 pezzi / pcs
1/2 - 9/16: 5 pezzi / pcs
>9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

84

84

● Standard

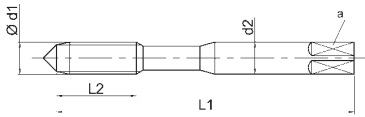
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On enquiry, standard price-list / Stock à vérifier

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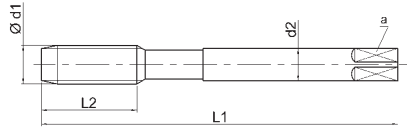
INOX ACCIAIO INOSSIDABILE
 Stainless steel - Acier inoxydable

MASCHI A MACCHINA
 MACHINE TAPS - TARAUDS MACHINE

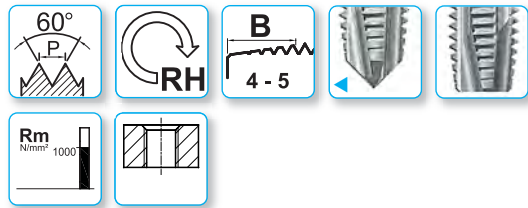
DIN 371



DIN 374



TOP



Profond. di filettatura - Thread depth - Profond. de filetage **3xD**

Materiale - Material - Matériau **HSSV3**

Tolleranza - Tolerance - Tolérance **2BX**

Trattamento superficiale - Surface treatment - Revêtement **TXC**

Numero gruppi materiali
 Material's groups number
 Nombre de groupes du matériau

1.3 1.4 1.5
 2.1 2.2 2.3 2.4

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	6	40	3,505	56	11	4	3	3	2,95
◀	8	36	4,166	63	13	4,5	3,4	3	3,5
◀	10	32	4,826	70	13	6	4,9	3	4,1
◀	1/4	28	6,350	80	16	7	5,5	3	5,5

CODICE - CODE	
V24UNF...TXC	○
	○
	○
	○

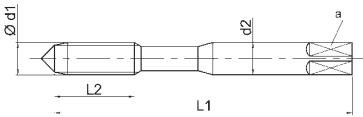
DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	5/16	24	7,938	90	18	6	4,9	3	6,9
	3/8	24	9,525	90	15	7	5,5	3	8,5
	7/16	20	11,113	100	20	8	6,2	3	9,9
	1/2	20	12,700	100	20	9	7	4	11,5
	9/16	18	14,288	100	22	11	9	4	12,9
	5/8	18	15,875	100	22	12	9	4	14,5
	3/4	16	19,050	110	25	14	11	4	17,5
	7/8	14	22,225	125	25	18	14,5	4	20,4
	1"	12	25,400	140	28	18	14,5	4	23,25

CODICE - CODE	
V25UNF...TXC	○
	○
	○
	○
	○
	○
	○
	○

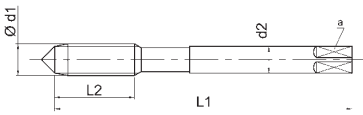
N **USO GENERALE**
General purpose - Usage Général

MASCHI A MACCHINA
MACHINE TAPS - TARAUDS MACHINE

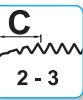
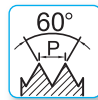
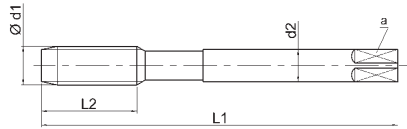
DIN 371



DIN 374



DIN 374



R15°



R15°



R15°



R15°

Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali
Material's groups number
Nombre de groupes du matériau

1,5xD	1,5xD	1,5xD	1,5xD
HSSE	HSSE	HSSE	HSSE
2B	2B	2B	2B
BR	V	TiN	XP
1.1 1.2 1.3 1.4	1.1 1.2 1.3 1.4	1.1 1.2 1.3 1.4	1.1 1.2 1.3 1.4
4.1 4.2	4.1 4.2	3.3 3.4	3.3 3.4
5.1 5.2	5.1 5.2	4.1 4.2 4.3	4.2 4.3
	6.1 7.1	5.1 5.2	5.2

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	6	40	3,505	56	11	4	3	3	2,95
◀	8	36	4,166	63	13	4,5	3,4	3	3,5
◀	10	32	4,826	70	13	6	4,9	3	4,1
◀	12	28	5,486	80	16	6	4,9	3	4,6
◀	1/4	28	6,350	80	16	7	5,5	3	5,5

E40UNF...	CODICE - CODE		
	E40UNF...V	E40UNF...T	E40UNF...XP
•	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	1/4	28	6,350	80	16	4,5	3,4	3	5,5
◀	5/16	24	7,938	90	18	6	4,9	3	6,9
◀	3/8	24	9,525	90	15	7	5,5	3	8,5
	7/16	20	11,113	100	20	8	6,2	3	9,9
	1/2	20	12,700	100	20	9	7	3	11,5
	9/16	18	14,288	100	22	11	9	3	12,9
	5/8	18	15,875	100	22	12	9	3	14,5
	3/4	16	19,050	110	25	14	11	4	17,5
	7/8	14	22,225	125	25	18	14,5	4	20,4
	1"	12	25,400	140	28	18	14,5	4	23,25
	1" 1/8	12	28,575	150	28	22	18	4	26,5
	1" 1/4	12	31,750	150	28	22	18	5	29,5
	1" 3/8	12	34,925	170	30	28	22	5	32,75
	1" 1/2	12	38,100	170	30	28	22	6	36

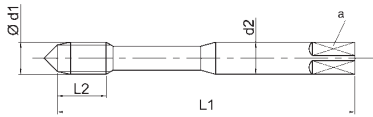
E41UNF...	CODICE - CODE		
	E41UNF...V	E41UNF...T	E41UNF...XP
○	○	○	○
•	○	○	○
•	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○

Confezione / Box / Colis: 6 - 7/16: 10 pezzi / pcs 1/2 - 9/16: 5 pezzi / pcs >9/16: singoli / single pcs	€ Pag. listino - Price list - Liste des prix	85	85	85	85
• Standard	○ Disponibilità da richiedere, prezzo a listino On enquiry, standard price-list / Stock à vérifier			★ Solo a richiesta Only on request / Sur demande	

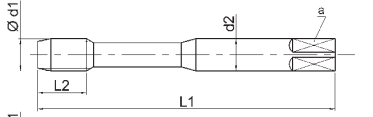
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

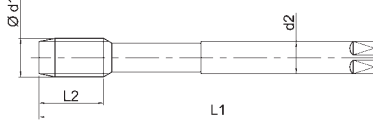
DIN 371



DIN 371



DIN 374



TOP



R15°

TOP



R15°

TOP



R15°

Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1,5xD

1,5xD

1,5xD

PM3

PM3

PM3

2BX

2BX

3BX

V

TiCN

V

6.1

1.6 2.4

6.1

3.3 3.4

4.4 5.3 5.4 6.2 6.3

7.2 9.2

DIN 371	$\varnothing d_1$ UNF	P TPI	\varnothing mm	L_1	L_2	d_2 h9	a h12	Z	
6	40	3,505	56	7	4	3	3	*2,95	
8	36	4,166	63	7	4,5	3,4	3	*3,5	
10	32	4,826	70	8	6	4,9	3	*4,1	
1/4	28	6,350	80	10	7	5,5	3	*5,5	
5/16	24	7,938	90	13	8	6,2	3	*6,9	
3/8	24	9,525	100	15	10	8	3	*8,5	

CODICE - CODE		
K42UNF...V	K42UNF...CT	K42UNF...V-3BX
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<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>

DIN 374	$\varnothing d_1$ UNF	P TPI	\varnothing mm	L_1	L_2	d_2 h9	a h12	Z	
7/16	20	11,113	100	15	8	6,2	3	*9,9	
1/2	20	12,700	100	13	9	7	4	*11,5	
5/8	18	15,875	100	15	12	9	4	*14,5	
3/4	16	19,050	110	17	14	11	4	*17,5	

CODICE - CODE		
K43UNF...V	K43UNF...CT	K43UNF...V-3BX
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>

* Per UNF vedi tabella di foratura pag. 255
 * Drills' diameters for UNF: table page 255
 * Pour UNF voir le tableau de perçage page 255

Confezione / Box / Collis:
 6 - 7/16: 10 pezzi / pcs
 1/2 - 9/16: 5 pezzi / pcs
 >9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

86

86

86

● Standard

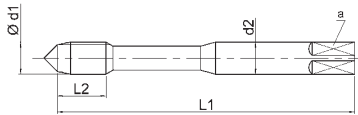
○ Disponibilità da richiedere, prezzo a listino
 On enquiry, standard price-list / Stock à vérifier

★ Solo a richiesta
 Only on request / Sur demande

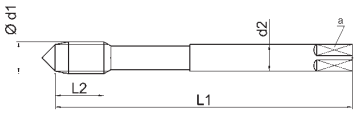
N **USO GENERALE**
 General purpose - Usage Général

MASCHI A MACCHINA
 MACHINE TAPS - TARAUDS MACHINE

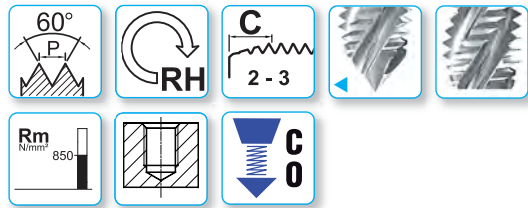
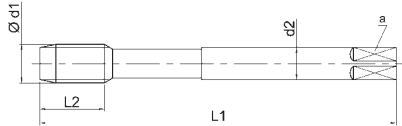
DIN 371



DIN 374



DIN 374



R40°



R40°



R40°



R40°

Profond. di filettatura - Thread depth - Profond. de filetage

2,5xD

2,5xD

2,5xD

2,5xD

Materiale - Material - Matériau

HSSE

HSSE

HSSE

HSSE

Tolleranza - Tolerance - Tolérance

2B

2B

2B

2B

Trattamento superficiale - Surface treatment - Revêtement

BR

V

TiN

XP

Numero gruppi materiali
 Material's groups number
 Nombre de groupes du matériau

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

1.1 1.2 1.3 1.4

3.3 3.4

4.1 4.2 4.3

5.1 5.2

1.1 1.2 1.3 1.4

2.1 2.2 3.3 3.4

4.2 4.3

5.2

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	6	40	3,505	56	7	4	3	3	2,95
◀	8	36	4,166	63	7	4,5	3,4	3	3,5
◀	10	32	4,826	70	8	6	4,9	3	4,1
◀	12	28	5,486	80	10	6	4,9	3	4,6
◀	1/4	28	6,350	80	10	7	5,5	3	5,5

CODICE - CODE			
E60UNF...	E60UNF...V	E60UNF...T	E60UNF...XP
•	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	1/4	28	6,350	80	10	4,5	3,4	3	5,5
	5/16	24	7,938	90	13	6	4,9	3	6,9
	3/8	24	9,525	90	15	7	5,5	3	8,5
	7/16	20	11,113	100	15	8	6,2	3	9,9
	1/2	20	12,700	100	13	9	7	3	11,5
	9/16	18	14,288	100	15	11	9	4	12,9
	5/8	18	15,875	100	15	12	9	4	14,5
	3/4	16	19,050	110	17	14	11	4	17,5
	7/8	14	22,225	125	18	18	14,5	4	20,4
	1"	12	25,400	140	22	18	14,5	4	23,25
	1"1/8	12	28,575	150	22	22	18	4	26,5
	1"1/4	12	31,750	150	22	22	18	5	29,5
	1"3/8	12	34,925	170	24	28	22	5	32,75
	1"1/2	12	38,100	170	24	28	22	6	36

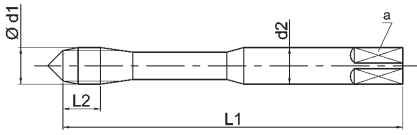
CODICE - CODE			
E61UNF...	E61UNF...V	E61UNF...T	E61UNF...XP
○	○	○	○
•	○	○	○
•	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
○	○	○	○
○	○	○	○

Confezione / Box / Colis: 6 - 7/16: 10 pezzi / pcs 1/2 - 9/16: 5 pezzi / pcs >9/16: singoli / single pcs	€ Pag. listino - Price list - Liste des prix	86	86	86	87
• Standard	○ Disponibilità da richiedere, prezzo a listino On enquiry, standard price-list / Stock à vérifier			★ Solo a richiesta Only on request / Sur demande	

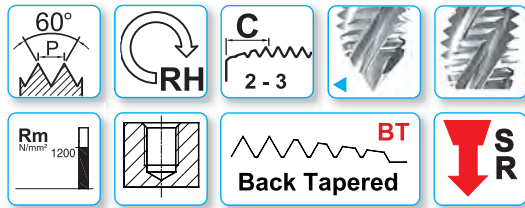
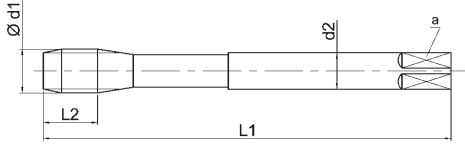
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371



DIN 374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali
Material's groups number
Nombre de groupes du matériau

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	4	48	2,845	56	5	3,5	2,7	3	2,4
◀	6	40	3,505	56	7	4	3	3	2,95
◀	8	36	4,166	63	7	4,5	3,4	3	3,5
◀	10	32	4,826	70	8	6	4,9	3	4,1
◀	1/4	28	6,350	80	10	7	5,5	3	5,5

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	5/16	24	7,938	90	13	6	4,9	3	6,9
	3/8	24	9,525	90	15	7	5,5	3	8,5
	7/16	20	11,113	100	15	8	6,2	3	9,9
	1/2	20	12,700	100	13	9	7	4	11,5
	9/16	18	14,288	100	15	11	9	4	12,9
	5/8	18	15,875	100	15	12	9	4	14,5
	3/4	16	19,050	110	17	14	11	4	17,5
	7/8	14	22,225	125	18	18	14,5	4	20,4
	1"	12	25,400	140	22	18	14,5	4	23,25

Confezione / Box / Colis:
6 - 7/16: 10 pezzi / pcs
1/2 - 9/16: 5 pezzi / pcs
>9/16: singoli / single pcs

€ Pagina listino - Price list page

● Standard

87

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

87

87

★ Solo a richiesta
Only on request / Sur demande

U

APPLICAZIONI UNIVERSALI R ≤ 1200 N/mm²

Universal R ≤ 1200 N/mm² - Universal R ≤ 1200 N/mm²

TOP



3xD

PM3

2BX

XP

1.1	1.2	1.3	1.4	1.5
2.1	2.2	2.3		
3.3	3.4	4.2	4.3	
5.2				

TOP



3,5xD

PM3

2BX

XP

1.1	1.2	1.3	1.4	1.5
2.1	2.2	2.3		
3.3	3.4	4.2	4.3	
5.2				

TOP



3,5xD

PM3

2BX

XP

1.1	1.2	1.3	1.4	1.5
2.1	2.2	2.3		
3.3	3.4	4.2	4.3	
5.2				

K82UNF...XP	CODICE - CODE	
	K82UNF...FOR-XP	K82UNF...FORY-XP
○	-	-
○	-	-
○	-	-
○	-	-
○	○	○

K83UNF...XP	CODICE - CODE	
	K83UNF...FOR-XP	K83UNF...FORY-XP
○	○	○
○	○	○
○	○	○
○	○	○
○	○	○
○	○	○
○	○	○
○	○	○
○	○	○

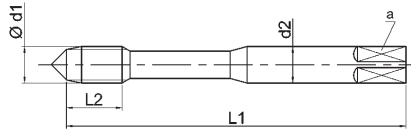
RACCOMANDATO
per filettatura rigida
We recommend
Syncro rigid
threading
Recommandé
pour le
taroudage rigide



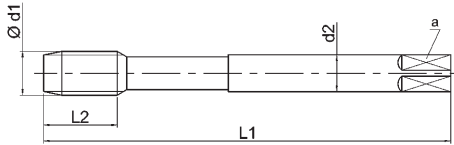
INOX ACCIAIO INOSSIDABILE
 Stainless steel - Acier inoxydable

MASCHI A MACCHINA
 MACHINE TAPS - TARAUDS MACHINE

DIN 371



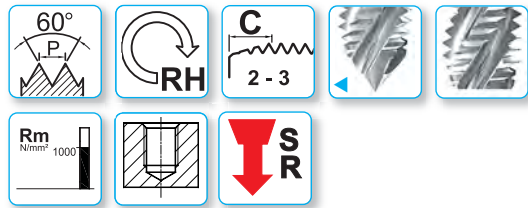
DIN 374



TOP



R48°



Profond. di filettatura - Thread depth - Profond. de filetage	3,5xD
Materiale - Material - Matériau	HSSV3
Tolleranza - Tolerance - Tolérance	2BX
Trattamento superficiale - Surface treatment - Revêtement	TXC
Numero gruppi materiali Material's groups number Nombre de groupes du matériau	1.3 1.4 1.5 2.1 2.2 2.3 2.4

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	6	40	3,505	56	7	4	3	3	2,95
◀	8	36	4,166	63	7	4,5	3,4	3	3,5
◀	10	32	4,826	70	8	6	4,9	3	4,1
◀	1/4	28	6,350	80	10	7	5,5	3	5,5

CODICE - CODE	
V82UNF...TXC	○
	○
	○
	○

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	5/16	24	7,938	90	13	6	4,9	3	6,9
	3/8	24	9,525	90	15	7	5,5	3	8,5
	7/16	20	11,113	100	15	8	6,2	3	9,9
	1/2	20	12,700	100	13	9	7	4	11,5
	9/16	18	14,288	100	15	11	9	4	12,9
	5/8	18	15,875	100	15	12	9	4	14,5
	3/4	16	19,050	110	17	14	11	4	17,5
	7/8	14	22,225	125	18	18	14,5	4	20,4
	1"	12	25,400	140	22	18	14,5	4	23,25

CODICE - CODE	
V83UNF...TXC	○
	○
	○
	○
	○
	○
	○
	○
	○

RACCOMANDATO per filettatura rigida
 We recommend Syncro rigid threading
 Recommandé pour le taraudage rigide

