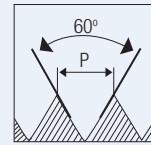




HSS Hand Taps

UNF

Unified fine threads



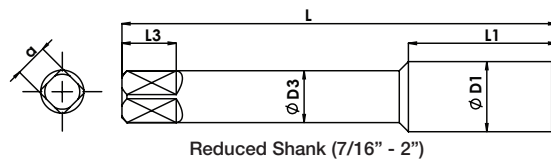
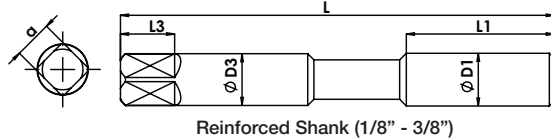
HOLE TYPE



HSS

ISO
529

2B



Nominal Diameter	Pitch	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Lead Chamfer	Taper	Second	Bottom	Set
							Tapping Drill Diameter	EDP No.	EDP No.	EDP No.	EDP No.
ØD1	p	L	L1	ØD3	a	L3	Ød1				
1/4	28	66	19	6.3	5	8	5.5	FAA0201319	FAA0201324	FAA0201329	FAA0201315
5/16	24	69	19	8	6.3	9	6.9	FAA0201353	FAA0201357	FAA0201362	FAA0201349
3/8	24	76	20	10	8	11	8.5	FAA0201394	FAA0201398	FAA0201402	FAA0201390
7/16	20	82	22	8	6.3	9	9.9	FAA0201433	FAA0201436	FAA0201439	FAA0201430
1/2	20	84	24	9	7.1	10	11.5	FAA0201457	FAA0201460	FAA0201463	FAA0201455
9/16	18	90	25	11.2	9	12	12.9	FAA0201489	FAA0201491	FAA0201493	FAA0201488
5/8	18	95	25	12.5	10	13	14.5	FAA0201506	FAA0201509	FAA0201512	FAA0201503
3/4	16	104	29	14	11.2	14	17.5	FAA0201532	FAA0201535	FAA0201538	FAA0201528
7/8	14	113	33	16	12.5	16	20.4	FAA0201557	FAA0201560	FAA0201563	FAA0201555
1"	12	120	35	18	14	18	23.25	FAA0201588	FAA0201591	FAA0201594	FAA0201586
1.1/8"	12	127	37	20	16	20	26.5	FAA0201611	FAA0201612	FAA0201613	FAA0201610
1.1/4"	12	137	37	22.4	18	22	29.5	FAA0201623	FAA0201624	FAA0201625	FAA0201622
1.3/8"	12	144	37	25	20	24	32.75	FAA0201630	FAA0201631	FAA0201632	FAA0201629
1.1/2"	12	149	39	28	22.4	26	36	FAA0201638	FAA0201639	FAA0201640	FAA0201637

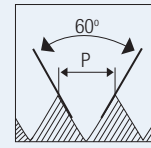
Unit : mm



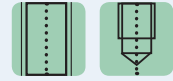
HSS Hand Taps

UNF

Unified fine threads



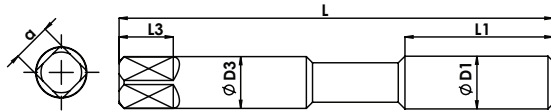
HOLE TYPE



HSS

ISO
529

2B



								Lead Chamfer	Taper	Second	Bottom	Set
Nominal Diameter	Pitch	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Tapping Drill Diameter	EDP No.	EDP No.	EDP No.	EDP No.	
ØD1	p	L	L1	ØD3	a	L3	Ød1					
0	80	41	8	2.5	2	4	1.25	FAA0201237	FAA0201238	FAA0201239	FAA0201236	
1	72	41	8	2.5	2	4	1.55		FAA0201241	FAA0201242	FAA0201240	
2	64	44.5	9.5	2.8	2.24	5	1.9	FAA0201244	FAA0201245	FAA0201246	FAA0201243	
3	56	44.5	9.5	2.8	2.24	5	2.15	FAA0201249	FAA0201250	FAA0201251	FAA0201248	
4	48	48	11	3.15	2.5	5	2.4	FAA0201254	FAA0201255	FAA0201256	FAA0201253	
5	44	48	11	3.15	2.5	5	2.7	FAA0201259	FAA0201260	FAA0201261	FAA0201258	
6	40	50	13	3.55	2.8	5	2.95	FAA0201264	FAA0201265	FAA0201266	FAA0201263	
8	36	53	13	4.5	3.55	6	3.5	FAA0201269	FAA0201270	FAA0201271	FAA0201268	
10	32	58	16	5	4	7	4.1	FAA0201276	FAA0201280	FAA0201283	FAA0201275	
12	28	62	17	5.6	4.5	7	4.7	FAA0201303	FAA0201305	FAA0201307	FAA0201302	

Unit : mm