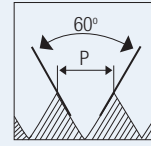




HSS Hand Taps

NPT

Pipe threads

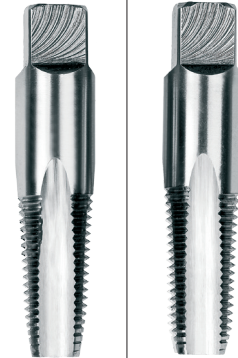
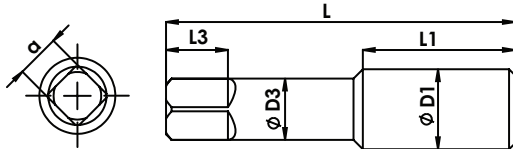


HOLE TYPE



HSS

ANSI
94.9



Nominal Diameter	Pitch	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Lead Chamfer	Taper	Bottom	Pair
							Tapping Drill Diameter	EDP No.	EDP No.	EDP No.
ØD1	p	L	L1	ØD3	a	L3	Ød1			
1/16	27	2.1/8	11/16	0.312	0.234	3/8	6.3	FAA0204897	FAA0204898	FAA0204896
1/8	27	2.1/8	3/4	0.437	0.328	3/8	8.7	FAA0204901	FAA0204903	FAA0204899
1/4	18	2.7/16	1.1/16	0.562	0.421	7/16	11.1	FAA0204911	FAA0204914	FAA0204909
3/8	18	2.9/16	1.1/16	0.7	0.531	1/2	14.5	FAA0204921	FAA0204925	FAA0204919
1/2	14	3.1/8	1.3/8	0.687	0.515	5/8	18	FAA0204932	FAA0204934	FAA0204928
3/4	14	3.1/4	1.3/8	0.906	0.679	11/16	23.25	FAA0204943	FAA0204946	FAA0204942
1"	11.5	3.3/4	1.3/4	1.125	0.843	13/16	29	FAA0204951	FAA0204954	FAA0204950
1.1/4"	11.5	4	1.3/4	1.312	0.984	15/16	38	FAA0204958	FAA0204959	FAA0204957
1.1/2"	11.5	4.1/4	1.3/4	1.5	1.125	1	44	FAA0204963	FAA0204964	FAA0204962
2"	11.5	4.1/2	1.3/4	1.875	1.406	1.1/8	56	FAA0204969	FAA0204968	FAA0204967
2.1/2"	8	5.1/2	2.9/16	2.25	1.687	1.1/4	65.48			FAA0204970
3"	8	6	2.5/8	2.625	1.968	1.3/8	-			FAA0207340

Unit : mm