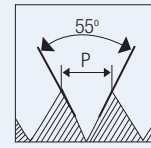




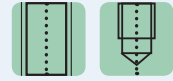
HSS Hand Taps

ME

Metric English threads



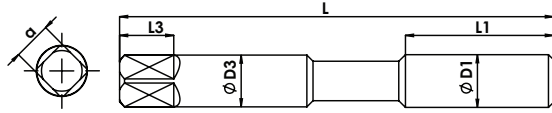
HOLE TYPE



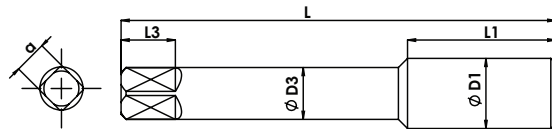
HSS

ISO
529

Class 2



Reinforced Shank (1/8" - 3/8")



Reduced Shank (7/16" - 2")



Nominal Diameter	Pitch	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Lead Chamfer	Taper	Second	Bottom	EDP No.
							Tapping Drill Diameter	EDP No.	EDP No.	EDP No.	Set
ØD1	p	L	L1	ØD3	a	L3	Ød1				
1/8	40	48	11	3.15	2.5	5	2.55				FAA0207317
5/32	40	53	13	4	3.15	6	3.3	FAA0200720	FAA0200721	FAA0200722	FAA0200718
3/16	40	58	16	5	4	7	4	FAA0200724	FAA0200725	FAA0200726	FAA0200723
7/32	40	62	17	5.6	4.5	7	4.8	FAA0200729	FAA0200730	FAA0200731	FAA0200727
1/4	40	66	13	6.3	5	8	5.5	FAA0200733	FAA0200734	FAA0200735	FAA0200732
9/32	32	66	19	7.1	5.6	8	6.1	FAA0200739	FAA0200740	FAA0200741	FAA0200737
5/16	32	66	16	8	6.3	9	7	FAA0200743	FAA0200744	FAA0200745	FAA0200742
3/8	32	73	16	10	8	11	8.6	FAA0200748	FAA0200749	FAA0200750	FAA0200746
7/16	32	80	20	8	6.3	9	10.3				FAA0207320
1/2	32	80	20	9	10	7.1	11.9				FAA0207324

Unit : mm