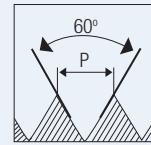




## HSS Hand Taps

# BSP

## British pipe threads

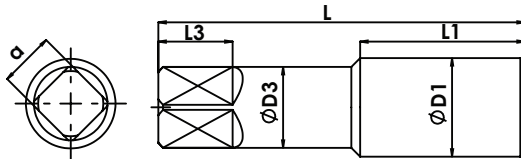


HOLE TYPE



HSS

ISO  
2284



Nominal Diameter	Pitch	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Lead Chamfer	Taper	Second	Bottom	Set
							Tapping Drill Diameter	EDP No.	EDP No.	EDP No.	EDP No.
ØD1	p	L	L1	ØD3	a	L3	Ød1				
1/8	28	59	15	8	6.3	9	8.8	FAA0204606	FAA0204610	FAA0204614	FAA0204602
1/4	19	67	19	10	8	11	11.8	FAA0204627	FAA0204631	FAA0204634	FAA0204623
3/8	19	75	21	12.5	10	13	15.25	FAA0204648	FAA0204652	FAA0204656	FAA0204644
1/2	14	87	26	16	12.5	16	19	FAA0204665	FAA0204669	FAA0204673	FAA0204662
5/8	14	91	26	18	14	18	21	FAA0204680	FAA0204682	FAA0204684	FAA0204678
3/4	14	96	28	20	16	20	24.5	FAA0204689	FAA0204692	FAA0204695	FAA0204686
7/8	14	102	29	22.4	18	22	28.25	FAA0204702		FAA0204704	FAA0204700
1"	11	109	33	25	20	24	30.75	FAA0204708	FAA0204713	FAA0204715	FAA0204706
1.1/4"	11	119	36	31.5	25	28	39.5	FAA0204722	FAA0204724	FAA0204727	FAA0204721
1.1/2"	11	125	37	35.5	28	31	45	FAA0204733	FAA0204735	FAA0204738	FAA0204732
1.3/4"	11	132	39	35.5	28	31	51	FAA0204743		FAA0204744	FAA0204742
2"	11	140	41	40	31.5	34	57	FAA0204746		FAA0204749	FAA0204745

Unit : mm