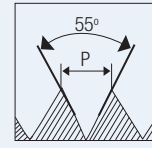




## HSS Hand Taps

# BSF

## Withworth fine threads



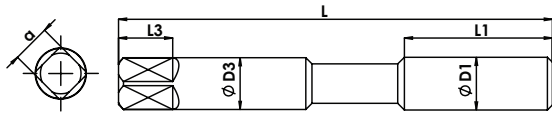
HOLE TYPE



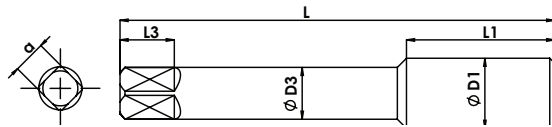
HSS

ISO  
529

Class 2



Reinforced Shank (3/16" - 3/8")



Reduced Shank (7/16" - 2")



Nominal Diameter	Pitch	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Lead Chamfer	Taper	Second	Bottom	Set
							Tapping Drill Diameter	EDP No.	EDP No.	EDP No.	EDP No.
ØD1	p	L	L1	ØD3	a	L3	Ød1				
3/16"	32	58	16	5	4	7	4	FAA0200348	FAA0200349	FAA0200350	FAA0200346
1/4"	26	66	19	6.3	5	8	5.3	FAA0200363	FAA0200366	FAA0200369	FAA0200360
5/16"	22	72	22	8	6.3	9	6.8	FAA0200383	FAA0200385	FAA0200387	FAA0200381
3/8"	20	80	24	10	8	11	8.3	FAA0200397	FAA0200399	FAA0200401	FAA0200394
7/16"	18	85	25	8	6.3	9	9.7	FAA0200409	FAA0200412	FAA0200415	FAA0200407
1/2"	16	89	29	9.5	7.5	10	11.1	FAA0200421	FAA0200423	FAA0200425	FAA0200419
9/16"	16	95	30	11.2	9	12	12.7	FAA0200432	FAA0200433	FAA0200434	FAA0200431
5/8"	14	102	32	12.5	10	13	14	FAA0200440	FAA0200443	FAA0200446	FAA0200437
11/16"	14	112	37	14	11.2	14	15.5	FAA0200451	FAA0200452	FAA0200453	FAA0200450
3/4"	12	112	37	14	11.2	14	16.75	FAA0200455	FAA0200457	FAA0200459	FAA0200454
7/8"	11	118	38	16	12.5	16	19.75	FAA0200464	FAA0200466	FAA0200467	FAA0200462
1"	10	130	45	18	14	18	22.75	FAA0200472	FAA0200474	FAA0200476	FAA0200470
1.1/8"	9	138	48	20	16	20	25.5	FAA0200479	FAA0200480	FAA0200481	FAA0200478
1.1/4"	9	151	51	22.4	18	22	28.5	FAA0200483	FAA0200484	FAA0200485	FAA0200482
1.3/8"	8	162	57	25	20	24	31.5	FAA0200487	FAA0200488	FAA0200489	FAA0200486
1.1/2"	8	170	60	28	22.4	26	34.5	FAA0200491	FAA0200492	FAA0200493	FAA0200490
1.5/8"	8	170	60	28	22.4	26	37.7	FAA0200496			FAA0200494
1.3/4"	7	187	67	31.5	25	28	41				FAA0200495
2"	7	200	70	35.5	28	31	47	FAA0200498	FAA0200499	FAA0200500	FAA0200497

Unit : mm