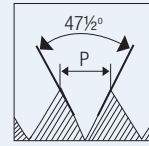




HSS Hand Taps

BA

British association threads



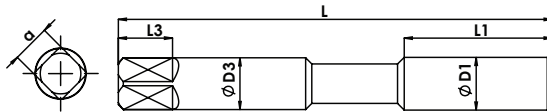
HOLE TYPE



HSS

ISO
529

Class 2



Nominal Diameter	Pitch	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Lead Chamfer	Taper	Second	Bottom	Set
							Tapping Drill Diameter	EDP No.	EDP No.	EDP No.	EDP No.
ØD1	p	L	L1	ØD3	a	L3	Ød1				
12	90.9	40	7	2.5	2	4	1.05	FAA0200647	FAA0200648	FAA0200649	FAA0200646
11	81.9	41	8	2.5	2	4	1.2	FAA0200643	FAA0200644	FAA0200645	FAA0200642
10	72.6	41	8	2.5	2	4	1.4	FAA0200635	FAA0200637	FAA0200639	FAA0200632
9	65.1	41	8	2.5	2	4	1.55	FAA0200625	FAA0200627	FAA0200629	FAA0200623
8	59.1	44.5	9.5	2.8	2.24	5	1.8	FAA0200616	FAA0200618	FAA0200620	FAA0200613
7	52.9	44.5	9.5	2.8	2.24	5	2.05	FAA0200603	FAA0200606	FAA0200609	FAA0200601
6	47.9	44.5	9.5	2.8	2.24	5	2.3	FAA0200590	FAA0200593	FAA0200596	FAA0200588
5	43	48	11	3.15	2.5	5	2.65	FAA0200578	FAA0200581	FAA0200584	FAA0200576
4	38.5	50	13	3.55	2.8	5	3	FAA0200564	FAA0200567	FAA0200570	FAA0200562
3	34.8	53	13	4.5	3.55	6	3.4	FAA0200555	FAA0200557	FAA0200559	FAA0200552
2	31.4	58	16	5	4	7	4	FAA0200541	FAA0200544	FAA0200547	FAA0200539
1	28.2	62	17	5.6	4.5	7	4.5	FAA0200529	FAA0200532	FAA0200535	FAA0200527
0	25.4	66	19	6.3	5	8	5.1	FAA0200517	FAA0200520	FAA0200523	FAA0200515

Unit : mm