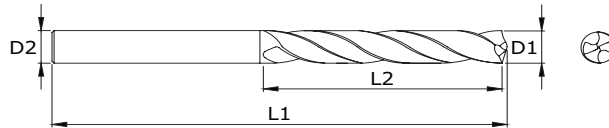




3X

Solid carbide 3x high performance drill



P0-P6

K1-K3

S1-S4

M1-M3

Unit : mm

Diameter	EDP No	Flute Length	Overall Length	Shank Diameter
ØD1		L2	L1	ØD2
3	FBJ0501006	16	57	3
3.1	FBJ0501007	22	63	4
3.2	FBJ0501008	22	63	4
3.3	FBJ0501009	22	63	4
3.4	FBJ0501010	22	63	4
3.5	FBJ0501011	22	63	4
3.6	FBJ0501012	22	63	4
3.7	FBJ0501013	22	63	4
3.8	FBJ0501014	22	63	4
3.9	FBJ0501015	22	63	4
4	FBJ0501016	22	63	4
4.1	FBJ0501017	26	63	5
4.2	FBJ0501018	26	63	5
4.3	FBJ0501019	26	63	5
4.4	FBJ0501020	26	63	5
4.5	FBJ0501021	26	63	5
4.6	FBJ0501022	26	63	5
4.7	FBJ0501023	26	63	5
4.8	FBJ0501024	26	63	5
4.9	FBJ0501025	26	63	5

Diameter	EDP No	Flute Length	Overall Length	Shank Diameter
ØD1		L2	L1	ØD2
5	FBJ0501026	26	63	5
5.1	FBJ0501027	30	76	6
5.2	FBJ0501028	30	76	6
5.3	FBJ0501029	30	76	6
5.4	FBJ0501030	30	76	6
5.5	FBJ0501031	30	76	6
5.7	FBJ0501032	30	76	6
5.8	FBJ0501033	30	76	6
5.9	FBJ0501034	30	76	6
6	FBJ0501035	30	76	6
6.1	FBJ0501037	35	82	8
6.2	FBJ0501038	35	82	8
6.3	FBJ0501039	35	82	8
6.4	FBJ0501040	35	82	8
6.5	FBJ0501041	35	82	8
6.6	FBJ0501042	35	82	8
6.7	FBJ0501043	35	82	8
6.8	FBJ0501044	35	82	8
6.9	FBJ0501045	35	82	8
7	FBJ0501046	35	82	8

Tensile strength: N/mm² | Hardness: HRC

P0	P1	P2	P3	P4	P5	P6	M1	M2	M3	K1	K2	K3
<530	<530	<530	600-850	850-1400	600-900	900-1350	<600	600-800	<800	125-500	<600	>600
-	-	<25	<35	35-48	<35	35-48	-	<25	<30	<32	<28	<43

N1	N2	N3	N4	N5	N6	N7	S1-Fe Based	S2-Co Based	S3-Ni Based	S4-Ti Based	H1	H2	H3	H4
Wrought Al	Si<12.2%	Si>12.2%	Cu, Zn Alloy	Ny, Pt, Ru, Re, Fg	C, Gr, CFRP, Comp	NMC	500-1200	1000-1500	600-1700	900-1600	-	-	-	-
-	-	-	-	-	-	-	25-48	25-48	<48	33-48	44-48	48-55	56-60	61-70