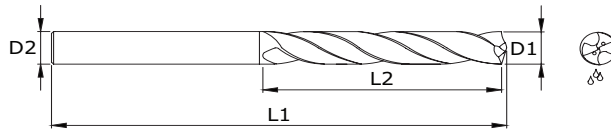




3X

Solid carbide 3x high performance drill with coolant feed



P0-P6

K1-K3

M1-M3

N1-N7

Unit : mm

Diameter	EDP No	Flute Length	Overall Length	Shank Diameter
ØD1		L2	L1	D2
3	FBJ0502493	16	57	3
3.1	FBJ0502494	22	63	4
3.2	FBJ0502495	22	63	4
3.3	FBJ0502496	22	63	4
3.4	FBJ0502497	22	63	4
3.5	FBJ0502498	22	63	4
3.6	FBJ0502499	22	63	4
3.7	FBJ0502500	22	63	4
3.8	FBJ0502501	22	63	4
3.9	FBJ0502502	22	63	4
4	FBJ0502503	22	63	4
4.1	FBJ0502504	26	65	5
4.2	FBJ0502505	26	65	5
4.3	FBJ0502506	26	65	5
4.4	FBJ0502507	26	65	5
4.5	FBJ0502508	26	65	5
4.6	FBJ0502509	26	65	5
4.7	FBJ0502510	26	65	5
4.8	FBJ0502511	26	65	5
4.9	FBJ0502512	26	65	5

Diameter	EDP No	Flute Length	Overall Length	Shank Diameter
ØD1		L2	L1	D2
5	FBJ0502513	26	65	5
5.1	FBJ0502514	26	65	6
5.2	FBJ0502515	26	65	6
5.3	FBJ0502516	26	65	6
5.4	FBJ0502517	26	65	6
5.5	FBJ0502518	26	65	6
5.6	FBJ0502519	26	65	6
5.7	FBJ0502520	26	65	6
5.8	FBJ0502521	26	65	6
5.9	FBJ0502522	26	65	6
6	FBJ0502523	26	65	6
6.1	FBJ0502524	35	80	8
6.2	FBJ0502525	35	80	8
6.3	FBJ0502526	35	80	8
6.4	FBJ0502527	35	80	8
6.5	FBJ0502528	35	80	8
6.6	FBJ0502529	35	80	8
6.7	FBJ0502530	35	80	8
6.8	FBJ0502531	35	80	8
6.9	FBJ0502532	35	80	8

Tensile strength: N/mm² | Hardness: HRC

P0	P1	P2	P3	P4	P5	P6	M1	M2	M3	K1	K2	K3
<530	<530	<530	600-850	850-1400	600-900	900-1350	<600	600-800	<800	125-500	<600	>600
-	-	<25	<35	35-48	<35	35-48	-	<25	<30	<32	<28	<43

N1	N2	N3	N4	N5	N6	N7	S1-Fe Based	S2-Co Based	S3-Ni Based	S4-Ti Based	H1	H2	H3	H4
Wrought Al	Si<12.2%	Si>12.2%	Cu, Zn Alloy	Ny, Pt, Ru, Re, Fg	C, Gr, CFRP, Comp	NMC	500-1200	1000-1500	600-1700	900-1600	-	-	-	-
-	-	-	-	-	-	-	25-48	25-48	<48	33-48	44-48	48-55	56-60	61-70